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APPLICATION NO.	FILING DATE	FIRST NAMED INVENTOR	ATTORNEY DOCKET NO.	CONFIRMATION NO.
10/810,974	03/25/2004	Peter John Allen	19,815	9639
	7590 04/04/200 LARK WORLDWIDI	EXAMINER		
401 NORTH L	AKE STREET	FORTUNA, JOSE A		
NEENAH, WI 54956			ART UNIT	PAPER NUMBER
·			173 i	
SHORTENED STATUTOR	Y PERIOD OF RESPONSE	MAIL DATE	DELIVERY MODE	
3 MONTHS 04/04/2007 PAPER		PER		

Please find below and/or attached an Office communication concerning this application or proceeding.

If NO period for reply is specified above, the maximum statutory period will apply and will expire 6 MONTHS from the mailing date of this communication.

	Application No.	Applicant(s)				
	10/810,974	ALLEN ET AL.				
Office Action Summary	Examiner	Art Unit				
	José A. Fortuna	1731				
The MAILING DATE of this communication appears on the cover sheet with the correspondence address Period for Reply						
A SHORTENED STATUTORY PERIOD FOR REPLY IS SET TO EXPIRE 3 MONTH(S) OR THIRTY (30) DAYS, WHICHEVER IS LONGER, FROM THE MAILING DATE OF THIS COMMUNICATION. - Extensions of time may be available under the provisions of 37 CFR 1.136(a). In no event, however, may a reply be timely filed after SIX (6) MONTHS from the mailing date of this communication. - If NO period for reply is specified above, the maximum statutory period will apply and will expire SIX (6) MONTHS from the mailing date of this communication. - Failure to reply within the set or extended period for reply will, by statute, cause the application to become ABANDONED (35 U.S.C. § 133). Any reply received by the Office later than three months after the mailing date of this communication, even if timely filed, may reduce any earned patent term adjustment. See 37 CFR 1.704(b).						
Status						
1)⊠ Responsive to communication(s) filed on 19 M	arch 2007					
	action is non-final.	*				
,	Since this application is in condition for allowance except for formal matters, prosecution as to the merits is					
	closed in accordance with the practice under <i>Ex parte Quayle</i> , 1935 C.D. 11, 453 O.G. 213.					
Disposition of Claims						
·						
4) Claim(s) 1-65 is/are pending in the application.						
4a) Of the above claim(s) <u>1-59 and 65</u> is/are withdrawn from consideration.						
5) Claim(s) is/are allowed.						
6) Claim(s) 60-64 is/are rejected.	·					
7) Claim(s) is/are objected to.	r cloation requirement					
8) Claim(s) are subject to restriction and/or election requirement.						
Application Papers						
9)⊠ The specification is objected to by the Examiner.						
10)☐ The drawing(s) filed on is/are: a)☐ accepted or b)☐ objected to by the Examiner.						
Applicant may not request that any objection to the drawing(s) be held in abeyance. See 37 CFR 1.85(a).						
Replacement drawing sheet(s) including the correction is required if the drawing(s) is objected to. See 37 CFR 1.121(d).						
11) The oath or declaration is objected to by the Examiner. Note the attached Office Action or form PTO-152.						
Priority under 35 U.S.C. § 119						
 12) Acknowledgment is made of a claim for foreign priority under 35 U.S.C. § 119(a)-(d) or (f). a) All b) Some * c) None of: 1. Certified copies of the priority documents have been received. 2. Certified copies of the priority documents have been received in Application No 3. Copies of the certified copies of the priority documents have been received in this National Stage application from the International Bureau (PCT Rule 17.2(a)). * See the attached detailed Office action for a list of the certified copies not received. 						
Attachment(s) 1) Notice of References Cited (PTO-892) 2) Notice of Draftsperson's Patent Drawing Review (PTO-948) 3) Information Disclosure Statement(s) (PTO/SB/08) Paper No(s)/Mail Date 07/04; 11/05.	4) Interview Summary Paper No(s)/Mail Da 5) Notice of Informal P 6) Other:	ate				

DETAILED ACTION

Specification

1. The title of the invention is not descriptive. A new title is required that is clearly indicative of the invention to which the claims are directed.

Election/Restrictions

2. Claims 1-59 and 65 are withdrawn from further consideration pursuant to 37 CFR 1.142(b) as being drawn to a nonelected inventions, there being no allowable generic or linking claim. Election was made without traverse in the reply filed on March 19, 2007.

Claim Rejections - 35 USC § 112

3. The following is a quotation of the second paragraph of 35 U.S.C. 112:

The specification shall conclude with one or more claims particularly pointing out and distinctly claiming the subject matter which the applicant regards as his invention.

4. Claims 60-64 are rejected under 35 U.S.C. 112, second paragraph, as being indefinite for failing to particularly point out and distinctly claim the subject matter which applicant regards as the invention.

Claim 60 recites the limitation "converting the basesheet" in step e). There is insufficient antecedent basis for this limitation in the claim.

Claim Rejections - 35 USC § 102

5. The following is a quotation of the appropriate paragraphs of 35 U.S.C. 102 that form the basis for the rejections under this section made in this Office action:

A person shall be entitled to a patent unless -

(b) the invention was patented or described in a printed publication in this or a foreign country or in public use or on sale in this country, more than one year prior to the date of application for patent in the United States.

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6. Claims 60, 62 and 64 are rejected under 35 U.S.C. 102(b) as anticipated by or, in the alternative, under 35 U.S.C. 103(a) as obvious over Win et al., US Patent No. 5,667,365.

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Win et al. teach a method of making a wet wipe in which a basesheet is made using the same procedure as disclosed and claimed in the present application. That is, forming an aqueous suspension of papermaking fibers to which a wet strength agent is added to the slurry in amounts, which overlap the claimed amount; the slurry is deposited from a headbox, which could be a multilayer headbox, (covers claim 62), to a moving fabric to form a wet web, the speed of the fabric also overlapping the claimed range, see example 2 that explicitly discloses speeds of at least 10.6 m/s (\approx 2,086.716 fpm); the web is partially dewatered, i.e., by vacuum; then transferred to a throughdrying fabric where the wet web is dried to form an uncreped throughdried sheet, (covers claim 64); and the web is converted onto a wet wipe; see figure 1 along with column 4, line 15 through column 5, line 2. The amount of wet strength agent is within the claimed range, i.e., from about 1 to about 15 kg/metric ton, (from 0.1 to 1.5%), column 3, lines 23-28. The amount of liquid, wiping solution, in the wet wipe is also within the claimed range, i.e., from 100-700 weight percent, column 3, lines 29-38. The only property that Win et al. do not explicitly disclose is the geometric meant tensile of the base sheet; however, that property MUST be the same or at least in overlapping range, since the basesheets are made with the same raw materials using the same process of making. It seems that Win et al. teach all the elements of the above claims or at least the minor modification to obtain the claimed invention would have been obvious to one of ordinary skill in the art.

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Claim Rejections - 35 USC § 103

7. The following is a quotation of 35 U.S.C. 103(a) which forms the basis for all obviousness rejections set forth in this Office action:

- (a) A patent may not be obtained though the invention is not identically disclosed or described as set forth in section 102 of this title, if the differences between the subject matter sought to be patented and the prior art are such that the subject matter as a whole would have been obvious at the time the invention was made to a person having ordinary skill in the art to which said subject matter pertains. Patentability shall not be negatived by the manner in which the invention was made.
- 8. The factual inquiries set forth in *Graham* v. *John Deere Co.*, 383 U.S. 1, 148 USPQ 459 (1966), that are applied for establishing a background for determining obviousness under 35 U.S.C. 103(a) are summarized as follows:
 - 1. Determining the scope and contents of the prior art.
 - 2. Ascertaining the differences between the prior art and the claims at issue.
 - 3. Resolving the level of ordinary skill in the pertinent art.
 - 4. Considering objective evidence present in the application indicating obviousness or nonobviousness.
- 9. This application currently names joint inventors. In considering patentability of the claims under 35 U.S.C. 103(a), the examiner presumes that the subject matter of the various claims was commonly owned at the time any inventions covered therein were made absent any evidence to the contrary. Applicant is advised of the obligation under 37 CFR 1.56 to point out the inventor and invention dates of each claim that was not commonly owned at the time a later invention was made in order for the examiner to consider the applicability of 35 U.S.C. 103(c) and potential 35 U.S.C. 102(e), (f) or (g) prior art under 35 U.S.C. 103(a).
- 10. Claims 61 and 63 are rejected under 35 U.S.C. 103(a) as being unpatentable over Win et al., cited above.

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Win et al. do not explicitly disclose the refining power of the pulp or the creping of the basesheet. As to the refining power this variable is a recognized result effective variable, i.e., to change the properties of the web, e.g. surface porosity, absorbency, etc. and therefore, optimizing the refining of the pulp is within the levels of ordinary skill in the art. Note that it has been held that "[T]he discovery of an optimum value of a result effective variable in a known process is ordinarily within the skill of the art. *In re Antoine*, 559 F.2d 618, 195 USPQ 6 (CCPA 1977); *In re Aller*, 42 CCPA 824, 220 F.2d 454, 105 USPQ 233 (1995).

As to the creping of the basesheet this is also within the levels of ordinary skill in the art, since this is well known operation. One of ordinary skill in the art would find obvious to crepe the web of the reference, because Win et al. teach that the web can be rush transferred, column 4, lines 32-38, which as one of ordinary skill in the art would recognize, rush transfer and drum creping are functionally equivalent foreshortening methods¹ and it has been held that "[W]here two equivalents are interchangeable for their desired function, substitution would have been obvious and thus, express suggestion of desirability of the substitution of one for the other is unnecessary." In re Fout 675 F. 2d 297, 213 USPQ 532 (CCPA 1982); In re Siebentritt, 372 F.2d 566, 152 USPQ 618 (CCPA 1967).

Conclusion

11. The prior art made of record and not relied upon is considered pertinent to applicant's disclosure in the art of "Method of making wet wipes."

¹ This is well recognized in the art, see for example US Patent No. 7,037,575, column 3, lines 34-38; US Patent No. 6,287,426, column 7, lines 34-38, just to cite a couple.

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Any inquiry concerning this communication or earlier communications from the examiner should be directed to José A. Fortuna whose telephone number is 571-272-1188. The examiner can normally be reached on 9:30-6:00.

If attempts to reach the examiner by telephone are unsuccessful, the examiner's supervisor, Steven P. Griffin can be reached on 571-272-1189. The fax phone number for the organization where this application or proceeding is assigned is 571-273-8300.

Information regarding the status of an application may be obtained from the Patent Application Information Retrieval (PAIR) system. Status information for published applications may be obtained from either Private PAIR or Public PAIR. Status information for unpublished applications is available through Private PAIR only. For more information about the PAIR system, see http://pair-direct.uspto.gov. Should you have questions on access to the Private PAIR system, contact the Electronic Business Center (EBC) at 866-217-9197 (toll-free). If you would like assistance from a USPTO Customer Service Representative or access to the automated information system, call 800-786-9199 (IN USA OR CANADA) or 571-272-1000.

José A Fortuna
Primary Examiner
Art Unit 1731